

**BULL-BLOCK**

|                              |                                                                                   |
|------------------------------|-----------------------------------------------------------------------------------|
| Year of manufacture          | 2001                                                                              |
| Drum diameter                | Available Ø 560 and 750 mm. – Interchangeable                                     |
| Wire range                   | Ø 5- 20 mm.                                                                       |
| Drawing force                | 7 Tons.                                                                           |
| Max. reduction               | 30% with low carbon steel                                                         |
| Speed                        | - From Ø 6 to 12 mm.: 80 mt./min. max.<br>- From Ø 12 to 20 mm.: 54 mt./min. max. |
| Capstan main motor           | 90 kW d.c. with Inverter                                                          |
| Spool diameter               | Ø580 mm.                                                                          |
| Diameter of the spooled coil | Min. 600 – Max. 1'000 mm.                                                         |
| Max spooled weight           | 2'000 Kg.                                                                         |
| Spooler main motor           | 37 kW d.c. with Inverter                                                          |
| Tension                      | 400 V. - 50 Hz.                                                                   |

**COMPOSITION OF THE LINE**

|                                      |
|--------------------------------------|
| Pre-straightener                     |
| Push pointer with die holder         |
| Capstan                              |
| Tiltable re-coiler                   |
| Layer winding spooler                |
| Electric equipment                   |
| Hydraulic equipment                  |
| Drawings and documentation available |



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## PICTURES OF THE LINE WHEN INSTALLED



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## PICTURES OF THE LINE DISMANTLED



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