



Machine Reference nr.: U24302

TWO ROLLS STRAIGHTENING MACHINE BÜLTMANN

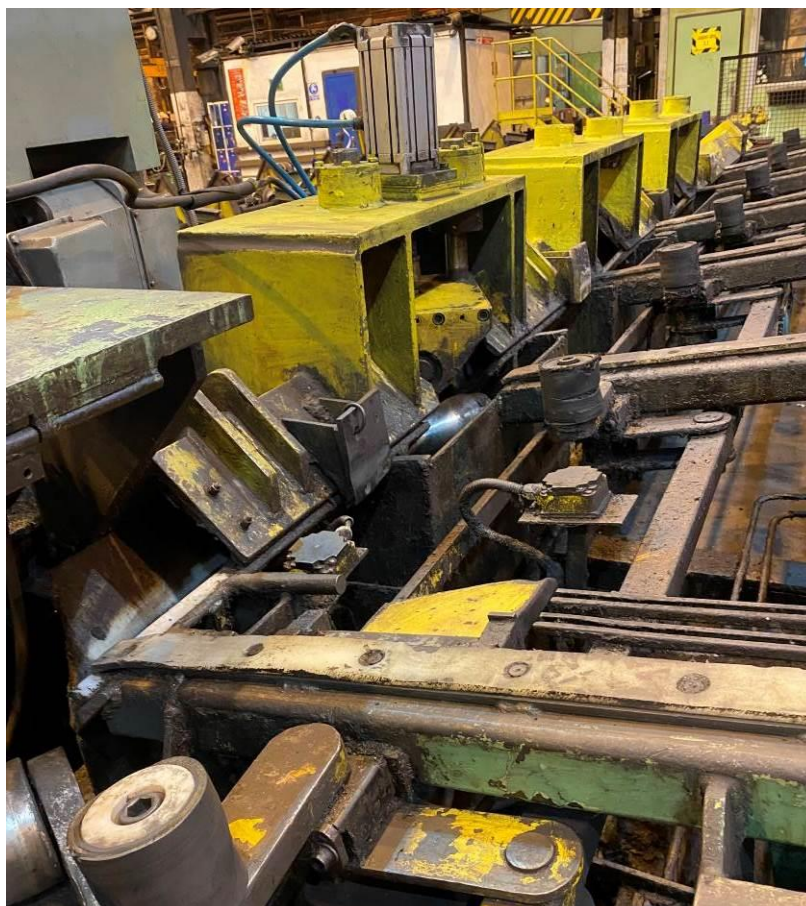
Manufacturer	BÜLTMANN GmbH
Model	BWRPM 80-7
Working range	Ø 13 – 75 mm. – Material R=600 N/mm ² Ø 13 – 60 mm. – Material R=1000 N/mm ²
Speed	Adjustable up to 90 mt./min.
Roller dimension	Ø 580 x 395 mm. convex roller Ø 580 x 430 mm. concave roller
Rollers angle	10° - 24°
Motor power	2 x 72,5 kW d.c. – driven by Inverters
Bars length	2500 – 7200 mm. with the current handling tables
Tension	400 V. – 50 Hz.

COMPOSITION OF THE LINE

Inlet channel with pre-spinning pinch-roll
Straightening machine BÜLTMANN
Exit pinch-roll
Discharging channel
Collecting cradles
Cooling system of the rollers
Motors + gearboxes
Electric system
Hydraulic power unit
New and reconditioned spare parts
Technical documentation



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