

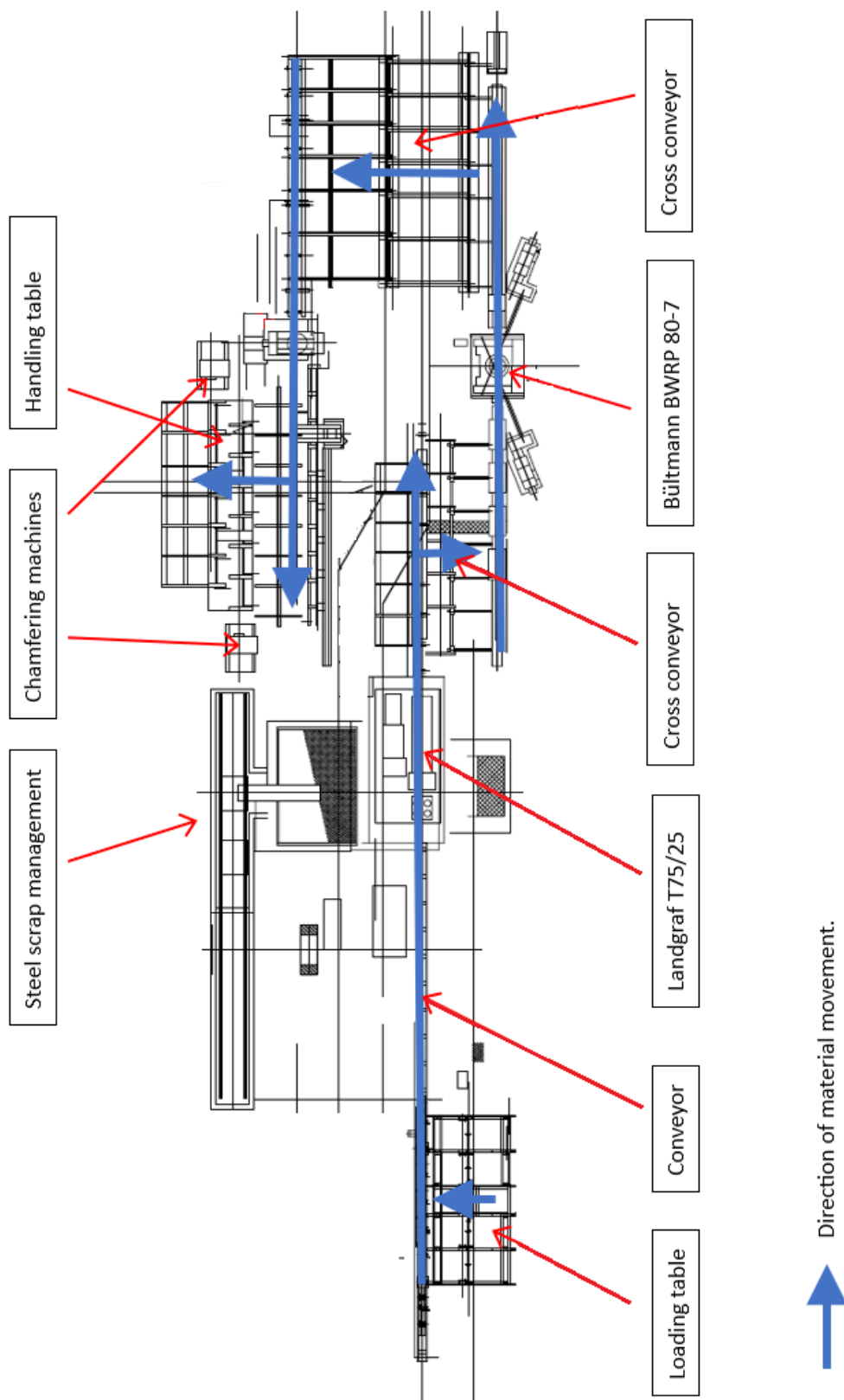
**MACHINE REFERENCE: U24300****PEELING, STRAIGHTENING AND CHAMFERING LINE LANDGRAF/BÜLTMANN**

Manufacturer	LANDGRAF (Italy) & BÜLTMANN (Germany)
Range	Ø 15 ÷ 75 mm. Yield strength of 600 N/mm ²
Speed	Adjustable up to 40 mt./min. according to the peeling deepness and material characteristics
Bars length	2,5 – 7 mt.
Peeling machine motor	120/160 kW d.c. – 3200/1500 RPM
Straightening machine motors	2 x 72,5 kW d.c.
Rollers dimension	Ø395 x 580 mm.
Tension	400 V. - 50 Hz.
Overall dimension (length x width)	38,5 x 9 mt. approx..

COMPOSITION OF THE LINE

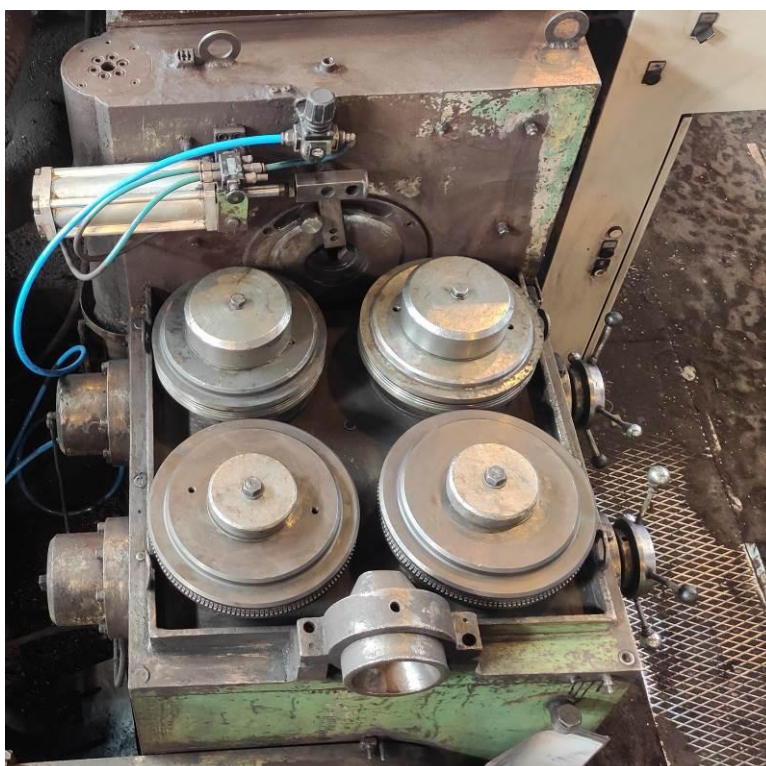
Bundle loading table
Feeding roller conveyor
Peeling machine LANDGRAF model T-75/25
Exit roller conveyor
Collecting cradles for no conforming bars
Transferring table to the straightening machine
Inlet channel to the two rolls straightening machine + Pinch-roll
Two rolls straightening machine BÜELTMANN model BWRPM 80-7
Exit pinch-roll
Exit channel
Transferring table
Double headed chamfering and facing station LANDGRAF with heading rollers conveyors
Collecting cradles
Electric motors Inverter controlled
Electric system of the whole line with PLC SIEMENS SIMATIC S7-400
Hydraulic power units
Cooling system of the two rolls straightening machine
Suction system and chips evacuating conveyor of the peeling machine
Huge amount of reconditioned and BRAND NEW spare parts for the line
Manual and drawings available

LAY-OUT





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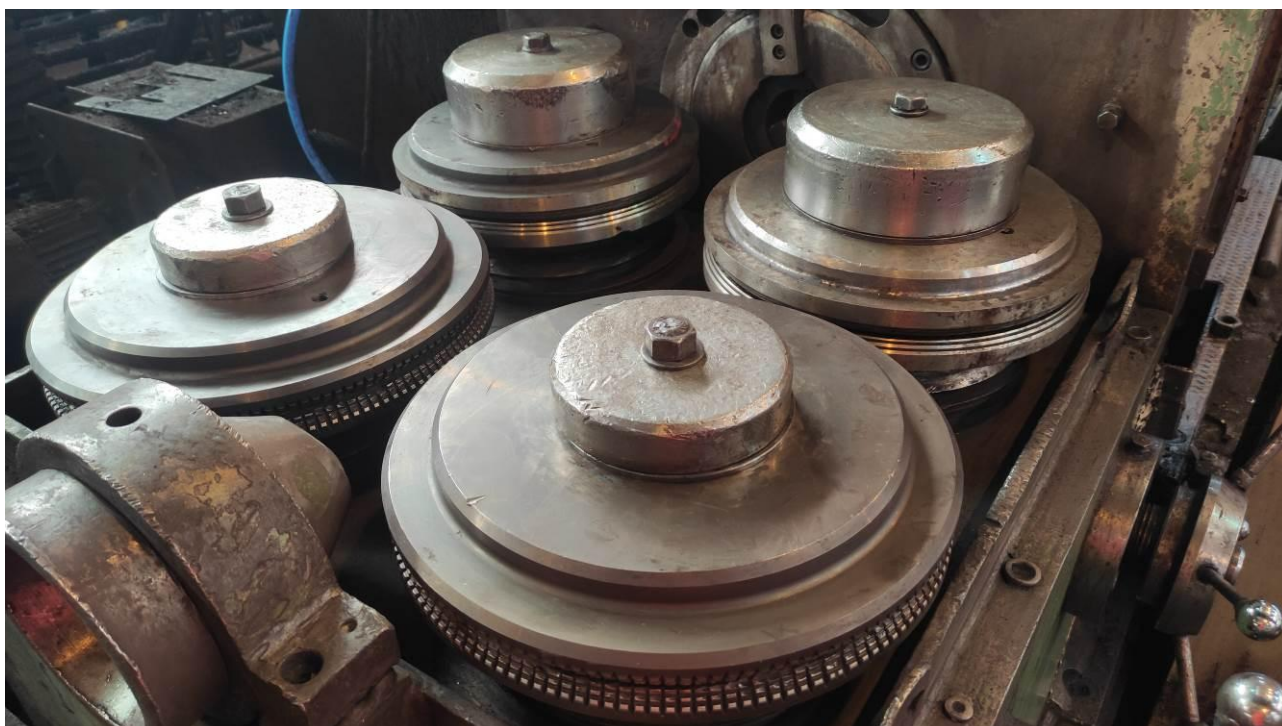


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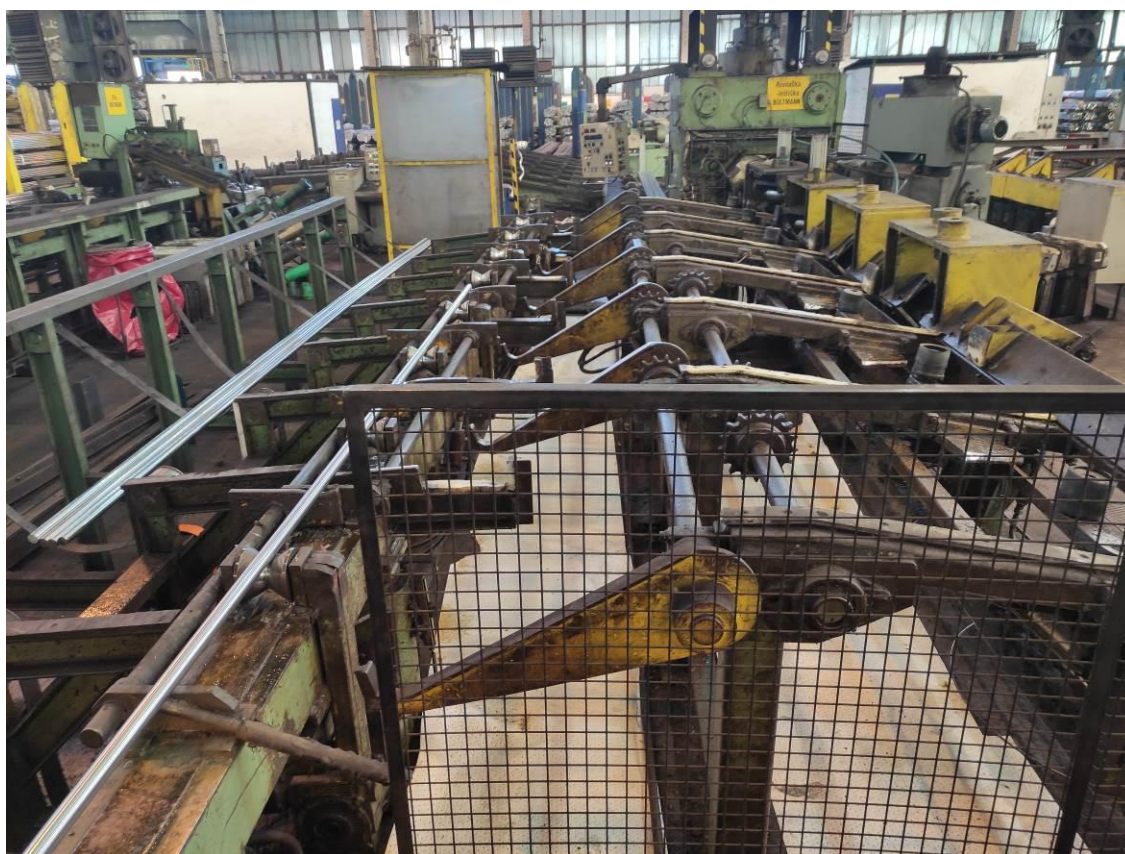


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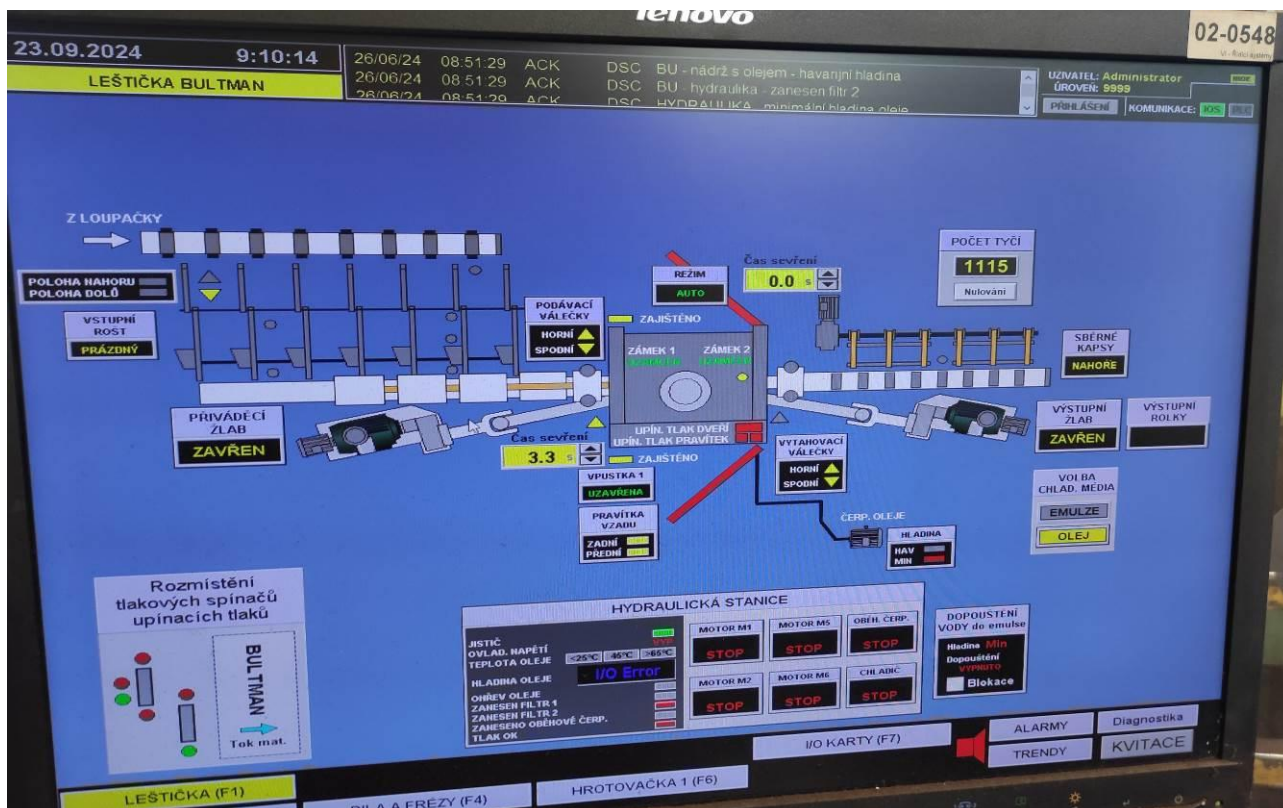
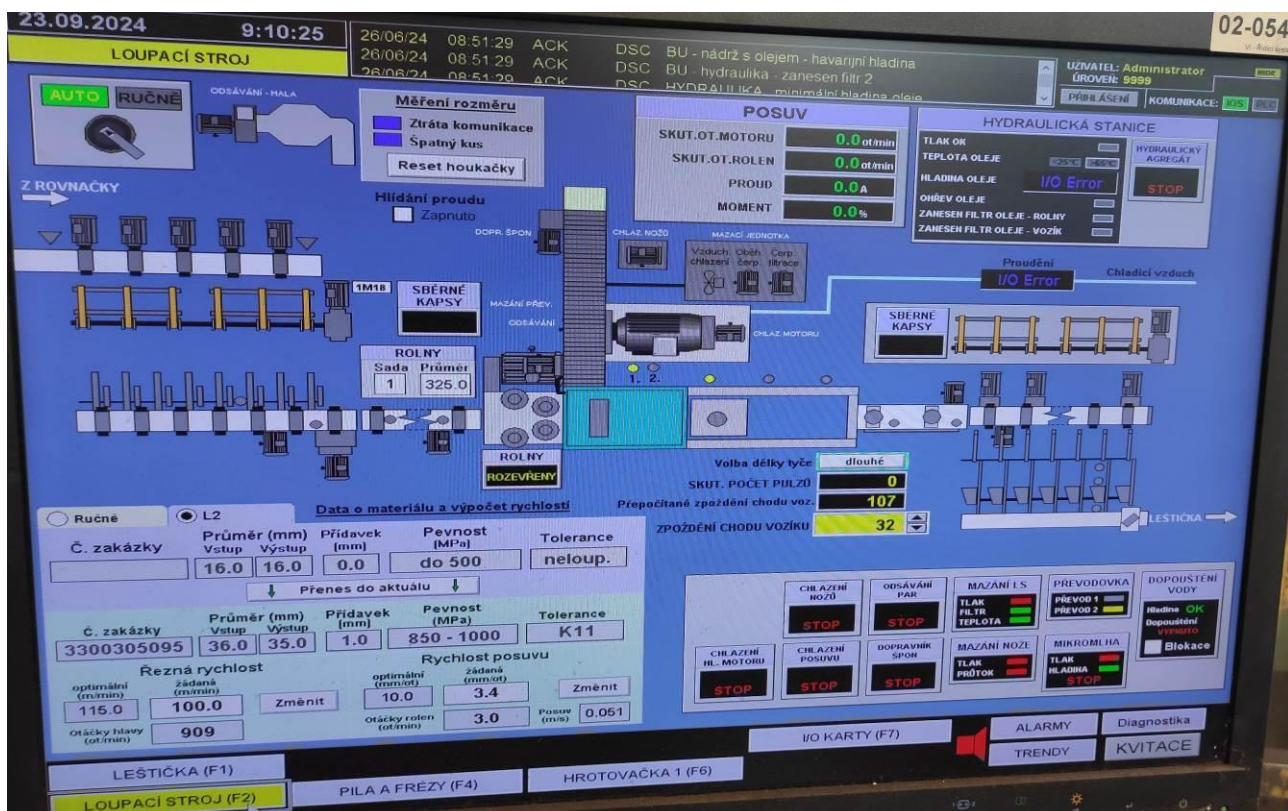


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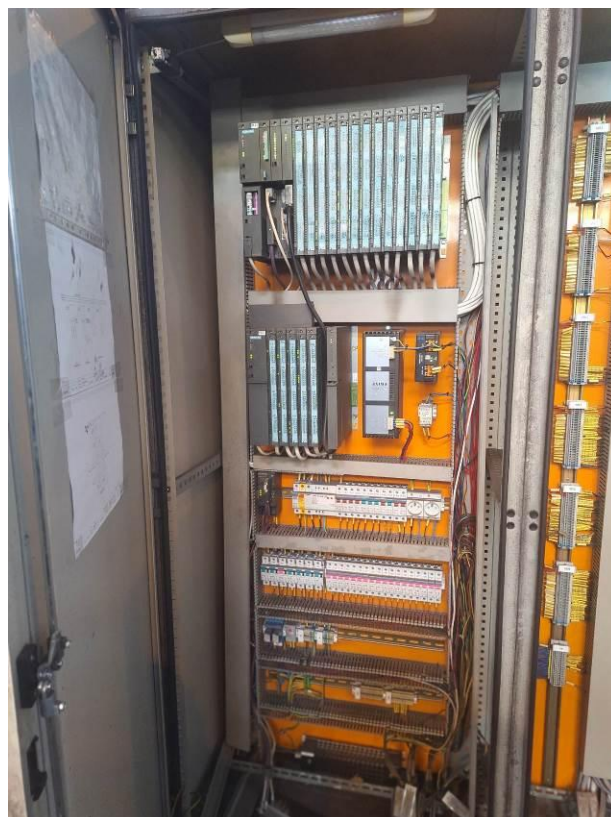


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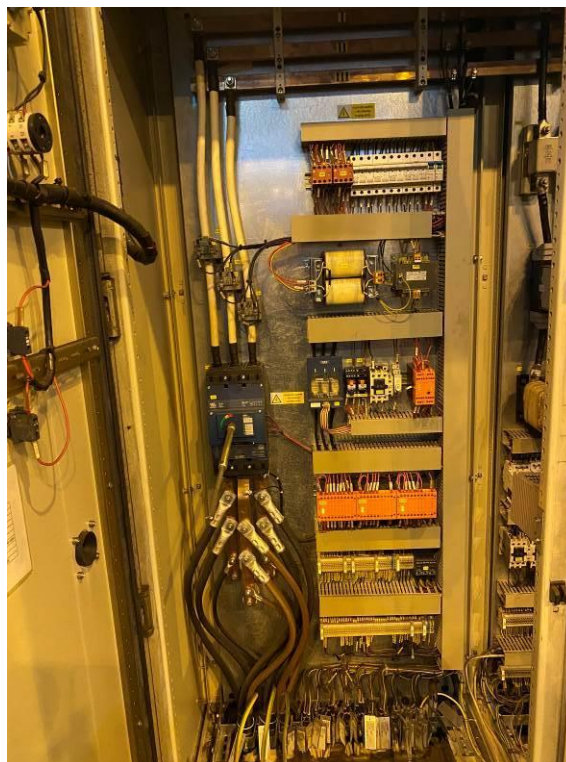


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Some pictures of the RECONDITIONED AND BRAND NEW spares available

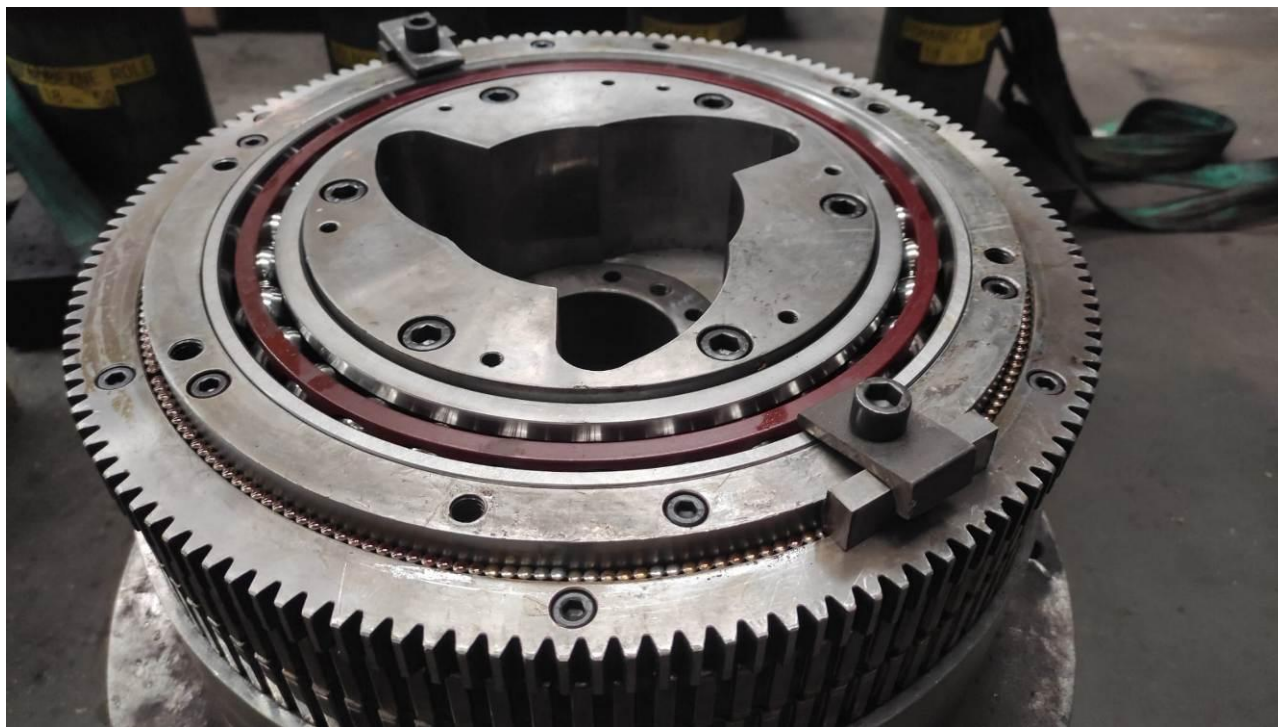


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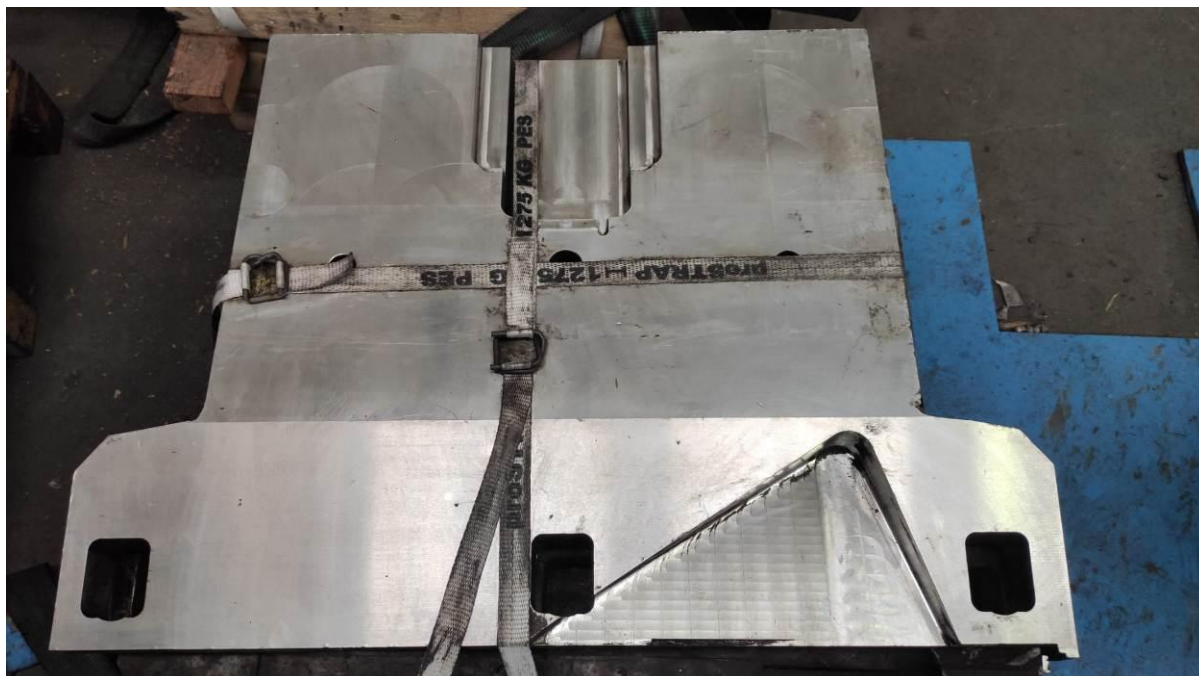


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