



Machine Reference nr.: U24240

COMBINED DRAWING MACHINE SCHUMAG KZRP-3B

Manufacturer	SCHUMAG Ag, AACHEN, GERMANY
Model	KZRP-3B
Year of manufacturing	1979
Year of reconditioning	2024/2025
Pulling force	25 t.
Push pointer force	50 t.
Range	Ø 19 ÷ 40*(45) mm. rounds
Bars length	Up to 6,5 mt.
Drawing speed	Adjustable up to 20 mt./min.
Motor power	150 kW
Tension	400 V. – 50 Hz.

*From the manufacturer's data, with the original motor power of 340 kW, the performances are:

-Max. diameter: Ø45 mm.

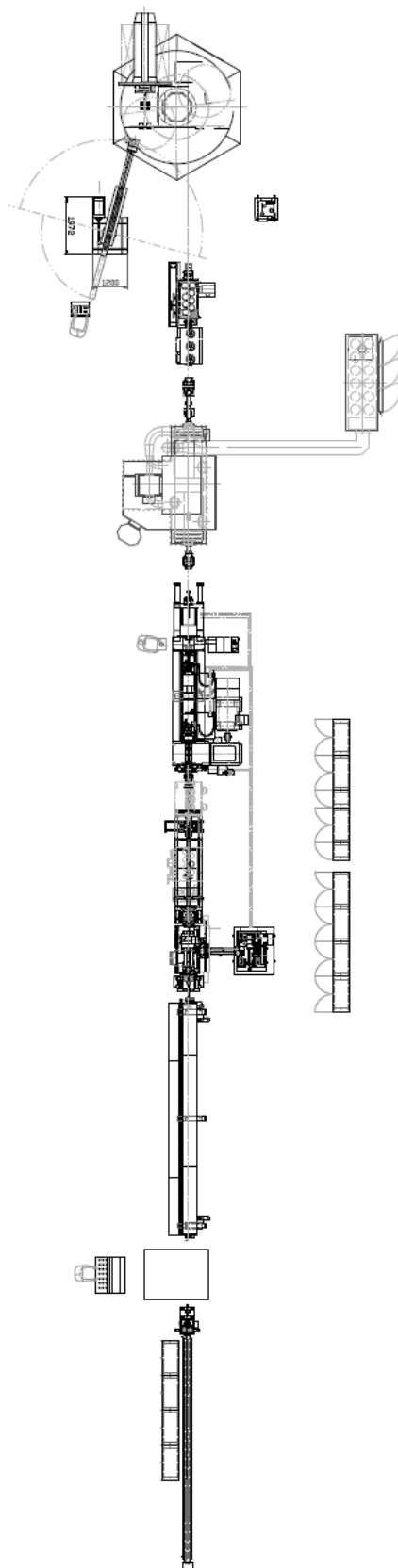
-Max. speed: up to 55 mt./min.

COMPOSITION OF THE LINE

Double tiltable decoiler
Coil opener
Horizontal + vertical pre-straightener
Push-pointer
Draw bench
Main EXISTING motor of 150 Kw
Straighteners H + V
Hydraulic impact shear
Conveying through
Inlet pinch-roll
Two rolls straightening machine Schumag 2-WARI III with gearboxes and motors
Exit table
Collecting cradles
Existing tooling
Existing drawings



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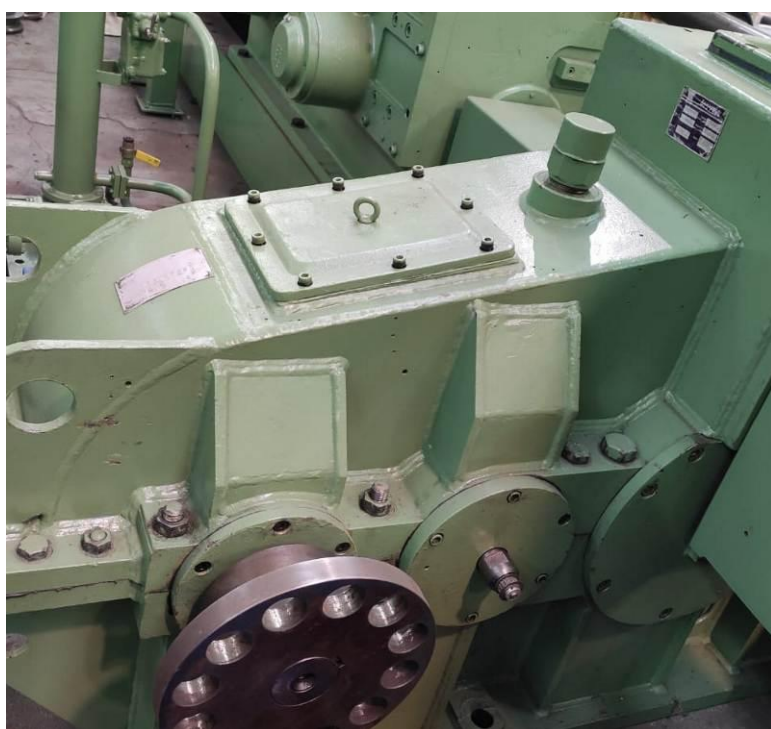


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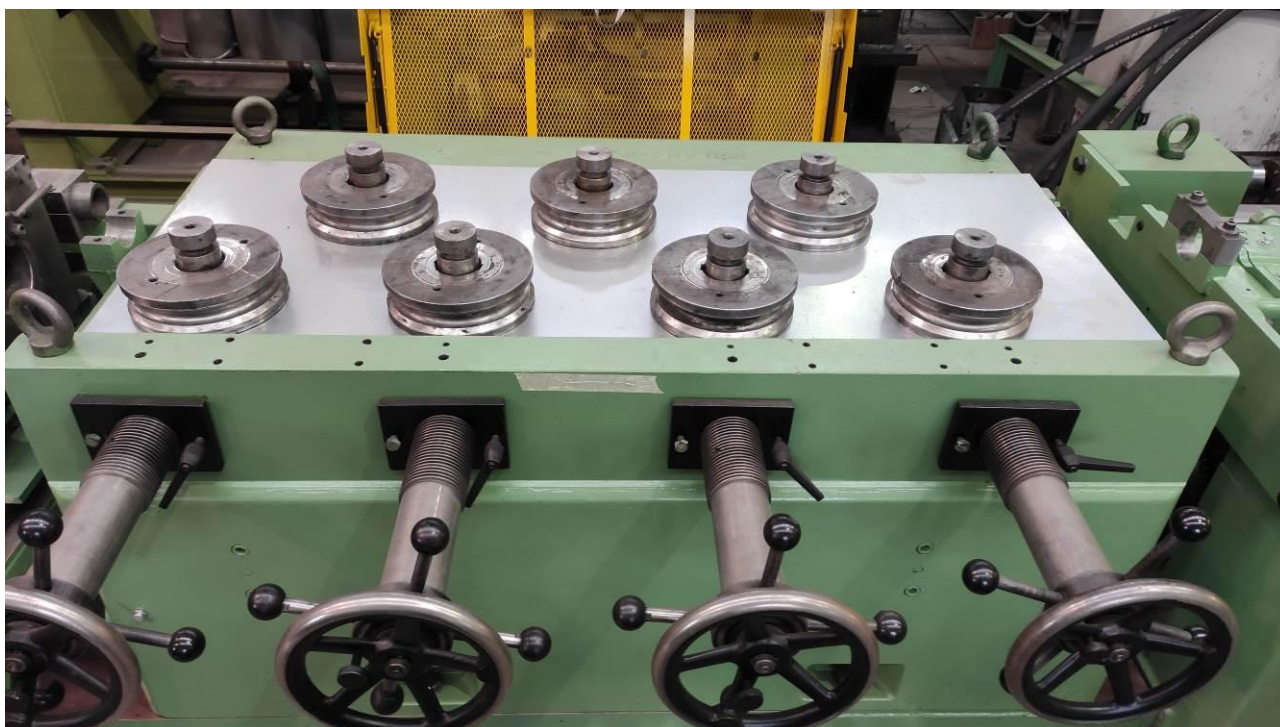


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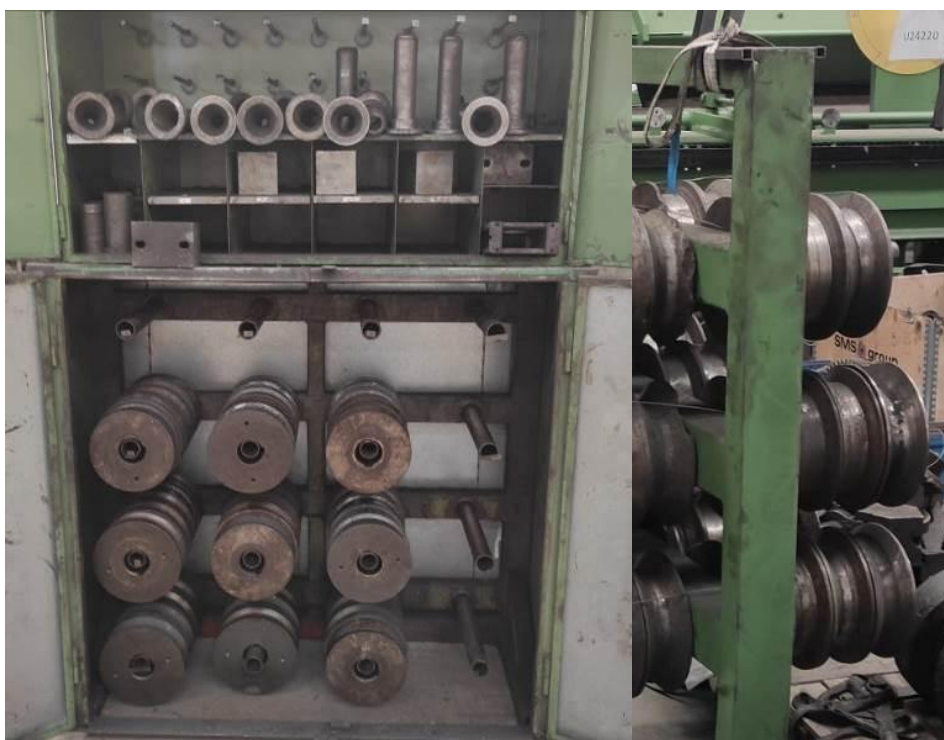


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